













QUALITY POLICY

Aires shall do our best to source and provide high quality and trusted materials, products and services in Engineering, Industrial and Technology field to fulfill Customer Needs and Expectations

We are continuously

- · Improving product and services quality
- · Creating sustainable organization growth,
- · Building up knowledge and skill in all levels staff and
- Creating team cooperation for continuous improvement and meet highest Customer Satisfaction.





ISO 9001: 2015 REGISTRATION NO. IC-QM-2302139

ISO 9001: 2015

ISO 9001 is a quality management system according to international standards. The key idea of ISO 9001 is to establish a management system for quality assurance which is a system that ensures various processes are controlled and traceable. Through a system that specifies procedures and work methods to ensure that personnel in the organization know their duties, responsibilities and procedures in work. There must be training to provide knowledges and skills in performing the job. Data is recorded Including checking whether work operations are as specified in the system or not. Errors are corrected and there are guidelines to prevent repetative errors.

The ISO 9001:2015 standard adds requirements for understanding the organization and its context.

Understanding stakeholder needs and expectations for action on risks, opportunities and other requirements.

This is one basis that will help the organization continue moving towards sustainable development.

INTERCERT

In addition, OPI's products have been supplied according to below national standard as well.















QUALITY POLICY



CERTIFICATE OF REGISTRATION

INTERCERT hereby certifies that the Quality Management System of

Aires Company Limited



14 Soi Krungthep Kritha 37 Yaek 1, Khwaeng Thap Chang, Khet Saphan Sung, Bangkok, Thailand 10250

Has been successfully assessed as per the requirements of

ISO 9001:2015

For the scope of

Sourcing and Supply Goods and Services for Equipments and Tools (Civil Engineering, Mechanical Engineering, Electrical Engineering, Industrial and Factory products and Safety Devices).

Initial Certification Date ; February 25, 2023

Certificate Issue Date : February 12, 2024 Rev.1

Surveillance Validity Date : February 24, 2025 Recertification Date : February 24, 2026

Registration Number: IC-QM-2302139

Auby within

Issued on behalf of InterCert Head - Certifications







The validity of this certificate can be verified at www.intercert.com or through email at info@intercert.com. This certificate is the property of INTERCERT INC, 2001 Timberloch Place - Suite 500, The Woodlands, Texas 77380, United States and must be returned on request.







SAFETY SIGNAGE

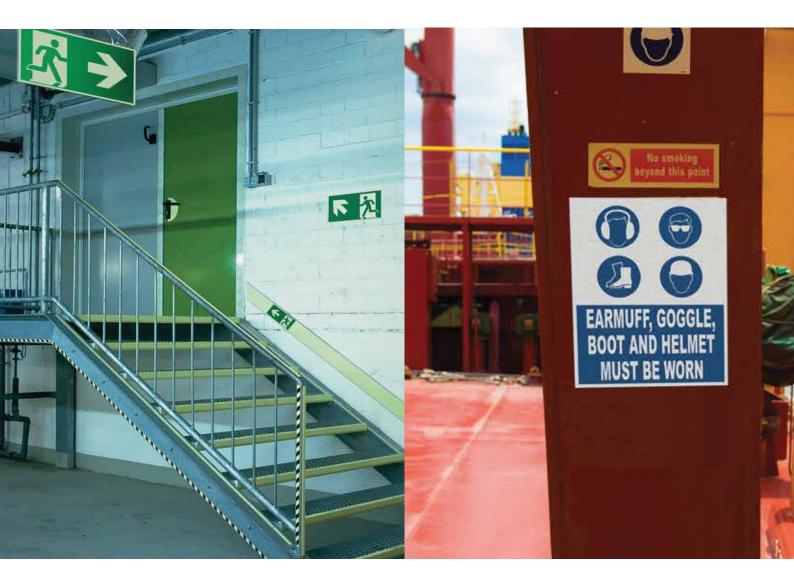
With various type to apply.
All signs are according to EN ISO 7010
& TIS 635 Safety Signs standard

BRIGHT & LUME

Anti-Slip Tape Luminative Traffic Equipments







High-quality safety equipments and safety signages for both indoor and outdoor use with minimum 5 years warranty.

We always offer the latest safety equipments to guarantee your compliance to regulation EN ISO 7010 and TIS 635 safety signs are available in different materials for maximum durability in different industrial contexts.







Certificate of 3M™ MCS™ Warranty

Aires Co., LTD.

14 Soi Krungthep Kreetha,, Saphan Sung, Bangkok, 10240, Thailand Latex 570 - HP 871 Latex Ink, a 3M™ MCS™ Warranty Component Sep 03, 2024 to Sep 03, 2025

3M certifies that for the stated period and subject to annual renewal, this Graphics Manufacturer is qualified to offer the 3M™ MCS™ Warranty for graphics made with all 3M-specified products, when manufactured with the materials and equipment shown above, applied and used as recommended in applicable 3M Product and Instruction Bulletins.



Warned L Show

Certificate Serial Number: TH-21410-A-HP024-A













EN ISO 7010 was first introduced in 2003, updated in 2012 and is now a European norm which provides a standardised, easy-to-comprehend safety message wherever you are, whatever language is used.

Why EN ISO 7010 and TIS 635?

The purpose of the standard is to introduce a globally recognised range of safety pictograms. Although many will already be familiar, some are new change, it is always best practice to keep your safety signage aligned with introductions. the new, compliant symbols to avoid confusion. While any new compliance regulations are unlikely to demand immediate

What does ONE offer

We always offer the latest safety signage to guarantee your compliance to regulation to regulation and TIS 635 safety signs are available in different materials for maximum durability in different industrial contexts.

Where does EN ISO 7010 and TIS 635 apply?

The standard covers safety signs in workplaces and other locations where people need to be informed about safety matters from emergency exits to hazardous areas.



You have the option to request a personalized safety sign design featuring a pictogram selected from the EN ISO 7010 and TIS 635 range accompanied by text tailored to your preferences.







MATERIAL OFFERS



FLAT PLATE SIGNAGE



- Reflective sign / adherable to any rigid plates
- Best solution for outdoor, offshore, marine, chemical operation use
- Temperature resistance from -40°C up to +120°C
- Thickness: any
- Adhesive / non-adhesive type



BI-DIRECTIONAL AND FLAG DIRECTIONAL SIGNAGE



V-shaped (V)

- Bi-directional signs provide excellent orientation in corridors, paths, passages or halls. Because of their design, they can be seen from a much wider angle.
- Offers V-shape.
- Mounted by using double sided adhesive tape or screws.
- Material : Polyvinylchloride / Acylic







FLOOR SIGNS





Designed to mark an area where personal safety equipment must be used. Floormarking Signs are made out of polyvynil chrolide(pvc) and a transparent, matte, anti-slip laminate to prevent falls whileprotecting the graphics underneath. The tough adhesive can be applied to most clean, dry, smooth floors.

- Meterial: Anti-Skid Laminated PVC. See page 8 for material description.
- Diameter of the pictogram: 500.00 mm or required.





Mini Label

Compact stickers mini label for easy application complete with high-quality materials for long-lasting use and offering a variety of features to suit your needs.

Size
50 mm
100 mm
150 mm.

C:--



REFLECTIVE HANGING DOOR TAG

A label on a door knob or door opener in your building that identifies the functioning of a room or the identity of a space with the special ability to glow, reflects light at night. Easy to follow in the dark and nice to the eye. With our item in the style you like best.





MATERIAL OFFERS

4 LAMINATING FILM

Basic Information about Safety signage



PRINTED LAYER

OPTION:

- You can order a custom layout safety sign showing a pictogram from the EN ISO 7010 and TIS 635 range with the text of your choice.
- As well as the EN ISO 7010 and TIS 635 signs, we will continue offering safety signage with text and pictograms in accordance with The Health & Safety (Safety Signs& Symbols) Regulations.

LUMINOUS /
REFLECTIVE FILM

OPTION:

Reflective Sticker Grade

Reflective Film

Luminous Film

Reflective + Luminous Film

SUBSTRATE

OPTION:

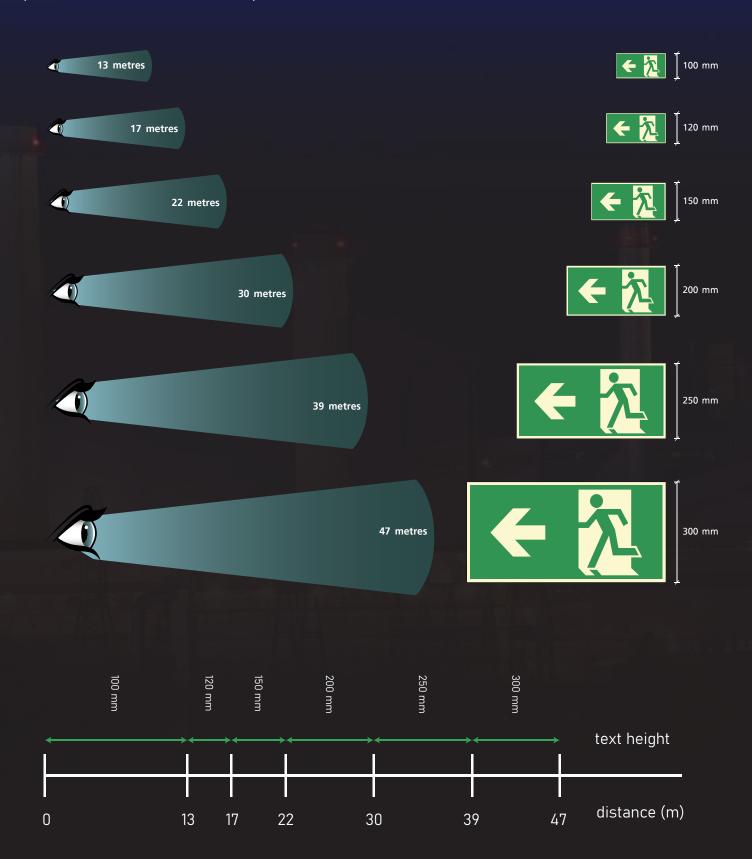
Board Material	Board Thickness
Acrylic / ABS	1 to 10 mm.
Normal / Marine Grade Aluminum Sheet	1 to 6 mm.
Stainless Sheet (SS304 / SS316L)	1 to 3 mm.





CHOOSING A SIZE

(ONLY SINGLE LINE ALPHABET)







BRIGHT & LUME

FLOOR TAPE

Option

- Normal Tape
- Luminous
- Anti-Slip + Luminous

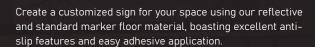


ANTI-SLIP GRAPHIC FLOOR

Option

- Normal
- luminous
- Anti-Slip luminous





ANTI-SLIP FLOOR TAPE



Tape adhered to slippery floors, taircases, hightraffic walkways, areas with oil,or paths used by carts.

LUMINOUS TAPE

Glow tape are convenient glow-in-the-dark products. Usage method is very simple, just peeling off the back liner and then adhere to surface immediately.

There are 3 glow levels:

- Standard glow (DIN 67510 class C),
- High glow (DIN 67510 class D),
- and Super glow (DIN67510 class E).



CURB-STUD





Dia 11 cm

The special features are "slip-resistant" and "waterproof" so it can be used outside buildings weighs break point 1.5 tons. It is bright in the dark green. It can be lighted in dark without electricity.

NAME PLATE / TAG

- Multi-Layered Phenolic Plastic (Traffolyte)
- Chemical Etching Stainless Steel (SS304 & SS3016L)
- Laser Engreving/Cutting Stainless Steel (SS304 & SS316L)

Traffolyte











How to Order

- Your order can be reference corresponding with the desired layout, size and material.
- Select a sign type (emergency and first aid, fire fighting equipments, mandatory, prohibition, hazard warning).
- Select any symbols from full brochure (Page G11 G23). Upon ordering clearly state pictogram number. Custom symbols can be used, if supplied in the appropriate file format (eps).
- Add your text.

COLOR DEFINITIONS

Туре	Color Sample	Sample	Manual	Page
EN ISO 7010 01 Mandatory Signs			Mandatory Signs are to advise and inform visitors and staff in what they must do to insure a safer working environment for themselves and others around. Colour: Blue blackground, White symbol with White text. Symbol: Circle.	11 - 12
02 Hazard Warning Signs		<u>((;))</u>	Hazard Signs to warn visitors and staff of potential dangers around the workplaces. Colour: Yellow blackground, Black symbol with Black text. Symbol: Triangle.	13 - 14
03 Prohibition Signs	■		Prohibition Signs are to inform and advise staff and visitors of actions which are prohibited. Colour: White background, Red band, Black symbol with Black text. Symbol: Circle with band.	15 - 16
04 Emergency Exit and First Aid Signs (Photoluminescent)			Offers a comprehensive range of Emergency Escape and First Aid signs which help you comply with current legislation. Colour: Green background, White symbol with White text. Symbol: Rectangle	17
05 Fire Fighting Equipments Signs			Offers a range of signs to clearly mark the location of fire extinguishers and other fire fighting equipments as well as fire alarm points. Colour: Red background, White symbol with White text. Symbol: Rectangle	18
General Sign				
06 Zintec Signs			Reflective Class 1 Zintec Signs Made using class 1 reflective vinyl applied to a zintec plate for permanent or temporary use.	19
07 Traffic Signs			Made from class1 reflective film mounted on 2-3 mm aluminium / steel plate, idea for controlling traffic on industrial estates. Sign only suitable for walls, pillars and sign Channel is suitable for post mounted signs.	20



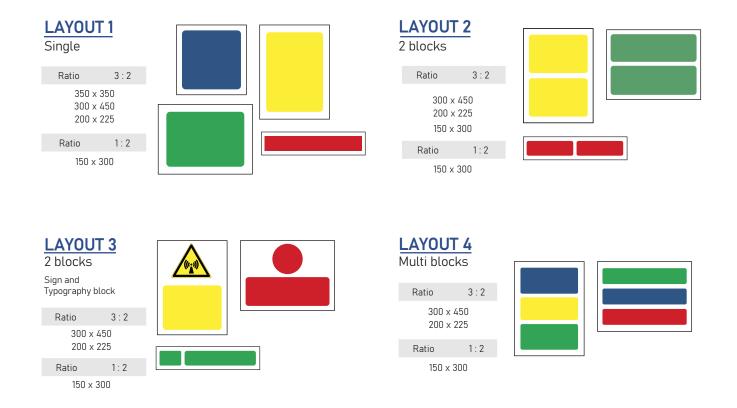


COLOR DEFINITIONS

Туре	Color Sample	Sample	Manual	Page
General Sign				
08 Site Entrance Sign		Your logo here REPORT TO SITE OFFICE OF THE SITE OF	If you require your logo please send us your artwork in a high quality JPEG. If you have any further questions about your logo please be appreciate to contact us	21
09 Multi-Purpose Signs		No Keep clear	Ideal where dual information is required on the same signage.	21
10 Wrap Recycling Labels & Signs		Compare growt	To Encourage business and local authorities to reduce waste and recycle more, the Government have introduced a new range of recycling signs.	22
11 CCTV SIGNS		These premises are under CCTV	To comply with the "Data Protection" all companies that use CCTV must identify themselves and the purpose for which the data will be used for.	23

CUSTOM SAFETY SIGNS LAYOUT

choose from our size guides or tailor made.







MANDATORY SIGNS (EN ISO 7010)

M001 : General mandatory action sign



M002 : Refer to instruction manual / booklet



M003 : Wear ear protection



M004 : Wear eye protection



TH	ป้ายบังคับทั่วไป	TH	ตูคู่มือการใช้งาน	TH	สวมเครื่องป้องกันทู	TH	สวมชดป้องุกันดวงตา
JP	一般的な必須記号	JP	取扱説明書/小冊子参照	JP	耳の保護具を着用する	JP	目の保護具を着用する
CN	一般强制性标志	CN	请参阅说明手册/小册子	CN	佩戴耳罩	CN	戴眼罩

M005 : Connect an earth terminal to the ground



M006: Disconnect mains plug from electrical outlet



M007: Opaque eye protection must be worn



M008 : Wear safety footwear



TH	ต่อขั้วตินกับกราวน์	TH	ถอตปลั๊กไฟออกจากเต้าเสียบทกครั้ง	TH	ต้องสวมแว่นตาป้องกันแสง	TH	สวมรองเท้าเซฟตี้
JP	接地端子を地面に接続する	JP	電源プラグをコンセントから抜く	JP	不透明な目の保護具を着用しなければならない	JP	安全靴を着用する
CN	将接地端子连接到地面	CN	将电源插头从电源插座上拔下	CN	必须佩戴不透明的护目镜	CN	穿安全鞋

M009 : Wear protective gloves



M010 : Wear protective clothing



M011 : Wash your hands



M012 : Use handrail



TH	สวมกุงมือป้องกัน	TH	สวมชุตป้องกัน	TH	ຄ້ານມ <u>ື</u> ອ	TH	ให้ราวบันไต
JP	保護手袋を着用する	JP	保護服を着用する	JP	を洗いなさい	JP	手すりを使用する
CN	戴防护手套	CN	穿防护服	CN	洗你的手	CN	使用扶手

M013 : Wear face shield



M014 : Wear head protection



M015 : Wear high visibility clothing



M016 : Wear a mask



TH	สวมหน้ากากป้องกันใบหน้า	TH	สวมเครื่องป้องกันศีรษะ	TH	สวมเสื้อทะท้อนแสง	TH	สวมหน้ากาก
JP	一般的な必須記号	JP	摩耗保護	JP	視認性の高い衣服を着用する	JP	マスクを着用する
CN	一般强制性标志	CN	戴头部保护装置	CN	穿高能见度的服装	CN	戴上面具

M017 : Wear respiratory protection



M018: Wear safety harness



M019 : Wear welding mask



M020 : Wear safety belts



TH	สวมเครื่องป้องกันทางเตินหายใจ	TH	สวมสายโรยตัวรัดนิรภัย	TH	สวมหน้ากากเชื่อม	TH	สวมเข็มขัดนิรภัย
JP	呼吸保護具を着用する	JP	安全ハーネスを着用する	JP	溶接マスクを着用する	JP	安全ベルトを着用する
CN	戴呼吸保护装置	CN	佩戴安全带	CN	戴上焊接面罩	CN	请佩戴安全带

M021 : Disconnect before carrying out maintenance or repair



M022 : Use barrier cream



M023 : Use footbridge



M024 : Use this walkway



TH	ตัดการเชื่อมต่อก่อนตำเนินการ บำรุงรักษาหรือช่อมแชม	TH	ใช้ครีมป้องกัน	TH	ให้สะพาน	TH	ใช้ทางเดินนี้
JP	保守または修理を行う前に切断する	JP	バリアクリームを使用する	JP	歩道橋を使用する	JP	この歩道を使う
CN	在进行维护或修理之前断开连接	CN	使用防护霜	CN	使用行人天桥	CN	使用这条走道





MANDATORY SIGNS (EN ISO 7010)

M025 : Protect infants with op eye pro	eyes	M026 : Use protect apron	ive	M027 : Check guard		M028 : Keep locked	
TH	สวมแว่นตาป้องกันแสงสำหรับการก	TH	สวมพ้ากันเปื้อน	TH	ตรวจสอบเครื่องป้องกัน	TH	ล็อกตลอดเวลา
JP	幼児は不適明な目の保護具で保護されなければならない	JP	保護エプロンを使用する	JP	チェックガード	JP	ロックしたままにする
CN	婴儿必须用不透明的眼睛保护来保护	CN	使用防护围裙	CN	检查警卫	CN	保持锁定
M029 : Sound horn		M030 : Use litt	er bin	M031 : Use tab saw adjusta guard	The state of the s	M032 : Wear anti-sta footwe	tic
TH	ใช้เสียงแตร	TH	ໃຜ້ດັ່ນບຍະ	TH	ต้องใช้โต๊ะเลื่อยปรับระดับได้ที่มีที่ป้องกัน	TH	สวมรองเท้าป้องกันไฟฟ้าสถิตย์
JP	サウンドホーン	JP	ごみ箱を使用する	JP	テーブルソー調整可能なガードを使用	JP	帯電防止靴を着用する
CN	声音喇叭	CN	使用垃圾箱	CN	使用台锯可调保护装置	CN	穿防静电鞋





HAZARD WARNING SIGNS (EN ISO 7010)

W001 :		W002 :		W003 :		W004 :	
Genera	ı 🛕	Warni		Warnin		Warning;	
warnin sign	9	explos mater		Radioa materia	al 🔼	laser l	beam
Jigii		mater	idi Cara	or ioni: radiatio			
TH	ป้ายเตือนทั่วไป	TH	วัตกุระเบิด	TH	วัสดุกัมมันตภาพรังสีหรือรังสีใจออในช์	TH	ลำแสงเลเซอร์
JP	一般的な警告サイン	JP	警告;爆発物	JP	警告;放射性物質または電離放射線	JP	警告; レーザービーム
CN	一般警告标志	CN	警告;爆炸物质	CN	警告;放射性物质或电离辐射	CN	警告; 激光束
W005 :		W006:		W007:		W008:	
Genera	ı 🚺	Warni	ing:	Warni	ng:	Warni	ng;
warnin	g (((;))	Magn	etic	Floor		Drop ((fall)
sign		field		obstac	tle		
TH	รังสีที่ไม่ใช่ใอออนไนซ์	TH	สนามแม่เหล็ก	TH	ระวังพื้นต่างระดับ	TH	ระวัง ตก (หล่น)
JP	警告; 非電離放射線	JP	警告: 磁場	JP	警告: フロアレベルの障害物	JP	警告;落下(落下)
CN	警告; 非电离辐射	CN	警告; 非电离辐射	CN	警告: 地面障碍物	CN	警告;掉落(跌倒)
W009 :		W010 :		W011 :		W012 :	<u> </u>
Warnin		Warni		Warnin	g;	Warnin	g;
Biologi hazard		slippe surfac		Electrici	ty //	Guard o	dog
Hazaru		Suriac	.e				••
TH	อันตรายทางชีวภาพ	TH	ระวังลื่น	TH	ระวังกระแสไฟฟ้า	TH	ระวังสุนัขยาม
JP	警告: 生物学的有害性	JP	警告;滑りやすい表面	JP	警告: 電気	JP	警告; ガードドック
CN	警告: 生物危害	CN	警告;光滑的表面	CN	警告; 电力	CN	警告;看门狗
W013 :	<u> </u>	W014:	<u> </u>	W015 :		W016:	•
Warning		Warnir		Warnir	ng;	Warni	ng;
Fork lift		Overhe load	ead	Toxic materi		Toxic mater	ial /
and oth industri	al vehicles	1000		materi		mater	
TH	ระวังรถยก	TH	ระวังวัตถุเหนือศีรษะ	TH	ระวังสารพิษ	TH	พื้นพิวร้อน
JP	警告: フォークリフトトラックおよびその他の工業用犬乗り物	JP	警告: オーバーヘッドロード	JP	警告;有毒物質	JP	警告: 熱い表面
CN	警告; 叉车和其他工业狗车	CN	警告;架空负载	CN	警告;有毒物质	CN	警告; 热表面
W017 :		W018 :	<u> </u>	W019 :		W020 :	
Warnin	ng;	Warnii	ng;	Warnir		Warnir	
Autom		Crushii	ng R	Toxic		Toxic	
start-u _l				materi	al	materi	al
TH	ระวังเครื่องจักรสตาร์ทอัตโนมัติ	TH	ระวังโดนหนีบ	TH	ระวังศีธษะ	TH	วัตกุไวไฟ
JP	警告;自動スタートアップ	JP	警告;粉砕	JP	警告; オーバーヘッド障害	JP	警告: 可燃性物質
CN	警告;自动启动	CN	警告;破碎	CN	警告; 架空障碍	CN	警告: 易燃材料
W021 :	<u> </u>	W022 :	<u> </u>	W023 :		W024 :	<u> </u>
Sharp		Warnii		Warnir	ng;	Warnir	
elemer	nts	Corros		Toxic		counte rotatin	
		substa	nce	materi	di	rollers	9
TH	ของมีคม	TH	ระวังสารกัดกร่อน	TH	ระวังหนีบมือ	TH	คำเตือน: ลูกกลิ้งหมุนตัวนับ
JP	シャープな要素	JP	警告;腐食性物質	JP	警告; 手を粉砕する	JP	警告: カウンターローラー
CN	尖锐的元素	CN	警告;腐蚀性物质	CN	警告; 压碎手	CN	警告: 反转辊





W025 : Warning: Battery charging		W026 : Warning; Optical radiation		W027 : Warning; Oxidizing substance		W028 : Pressurized cylinder	
TH	อัดประจุแบตเตอรี่	TH	มีการแพ่รังสีความร้อน	TH	ค่าเตือน; สารออกซิไตซ์	TH	กระบอกสูบอัตแรง
JP	警告: バッテリーの充電	JP	警告;光放射	JP	警告;酸化物質	JP	加圧シリンダ
CN	警告: 电池充电	CN	警告;光辐射	CN	警告; 氧化物质	CN	加压缸
betwee	W029 : Hand crushing between press brake tool W030 : Hand crushing between press brake and material		W031 : Rapid movement of workpiece in press brake		W032 : Barbed wire		
TH	ระวังหนีบมือขณะหยุดเครื่อง	TH	ระวังหนีบมือขณะกดชิ้นงาน	TH	เครื่องจักรรอบสูง ระวังหนีบมือ	TH	ลวดทนาม
JP	プレスブレーキツール間のハンドクラッシュ	JP	プレスプレーキと材料の間のハンドクラッシュ	JP	プレスプレーキにおけるワークビースの急速な動き	JP	有刺鉄線
CN	手压碎新闻制动工具之间	CN	手压碎新闻闸和材料之间	CN	在折弯机中快速移动工件	CN	铁丝网
W033 : Bull		W034 : Falling object		W035 : Fragile roof		W036 : Sudde loud r	
TH	ຣະວັນວັວ	TH	ระวังวัตถุกลนจากที่สูง	TH	ระวังหลังคาแตก	TH	ระวังเสียงดัง
JP	ブル	JP	落下物	JP	壊れやすい屋根	JP	突然大きな騒音
CN	公牛	CN	坠落的物体	CN	脆弱的屋顶	CN	突然发出巨大的噪音





PROHIBITION SIGNS (EN ISO 7010)

W001 : General prohibition sign



W002 : No smoking



W003:

No open flame; Fire, open ignition source and smoking prohibited



W004 : No thoroughfare



				'			
TH	ป้ายท้ามทั่วไป	TH	ห้ามสูบบุทธี [่]	TH	ห้ามจุดไฟ	TH	ท ้ามพ่าน
JP	一般禁止標識	JP	喫煙禁止	JP	開いた炎はありません。 火災、発火源および喫煙禁止	JP	道はない
CN	一般禁止标志	CN	禁止抽烟	CN	没有明火;禁止打开点火源和禁止吸烟	CN	没有通路

W005:

Not drinking water



W006:

No access for fork lift trucks and other industrial vehicles



W007:

No access for people with active implanted cardiac devices



W008:

No metallic articles or watches



TH	น้ำดื่มไม่ได้	TH	ท ้ามรถยก	TH	ห้ามพู้ป่วยหัวใจเทียม	TH	ห้ามวัตถุโลหะหรือนาฬิ∩า
JP	水を飲まない	JP	フォークリフトなどの産業車両へのアクセス不可	JP	簡動的に埋め込まれた心臓装置を有する人々にはアクセスできない	JP	金属製の物品や腕時計はありません
CN	不喝水	CN	叉车和其他工业车辆无法使用	CN	无法使用活动植入心脏装置的人	CN	没有金属制品或手表

W010 :

Do not touch



W011 : Do not extinguish with water



W012 : No heavy load



W013 : No activated mobile phones



TH mil	ามสัมพัส	TH	r ท้ามดับไฟด้วยน้ำ	TH	ท้ามของหนัก	TH	ห้ามใช้งานโทรศัพท์มือถือ
JP 手を	を触れないでください	JP	水で消さないでください	JP	重い負荷なし	JP	起動した携帯電話はありません
CN 不要	要碰	CN	不要用水扑灭	CN	没有重负荷	CN	没有激活的手机

W014:

No access for persons with metallic implants



W015 : No reaching in



W016 :
Do not
spray
with water



W017 : No

pushing



TH	ห้ามบุคคลที่มีการปลูกถ่ายโลหะเข้า	TH	ท้ามสัมพัส	TH	ท ้ามฉีดน้ำ	TH	ท้ ามดัน
JP	金属製のインブラントを使用する人にはアクセスできません	JP	届かない	JP	水を噴霧しないでください	JP	プッシュしない
CN	没有金属植入物的人进入	CN	没有到达	CN	不要喷水	CN	没有推动

W018:

No sitting



W019:

No stepping on surface



W020:

Do not use lift in the event of fire



W021 : No dogs



TH	ห ้ามนั่งบริเวณนี้	TH	ห้ามเ ห ยียบ	TH	ห้ามใช้ลิฟท์ในกรณีเกิดเพลิงใ ห ม้	TH	ท ้ามสุนัข
JP	座っていない	JP	表面に踏み込まない	JP	火災の際にはリフトを使用しないでください	JP	犬はいません
CN	没有坐	CN	没有踩在表面上	CN	发生火灾时请勿使用升降机	CN	没有狗

W022:

No eating or drinking



W023 : Do not obstruct



W024 : Do not walk or stand here



W025 : Do not usethis incomplete scaffold



TH	ห้ามน่าอาหารเข้า	TH	ท ้ามวางวัตถุกีตขวางบริเวณนี้	TH	อย่าเตินพ่านหรือยืนคอยบริเวณนี้	TH	ห ้ามใช้นั่งร้านช่ารุต
JP	食べたり飲んだりしない	JP	妨げないでください	JP	歩いたりここに立たないでください	JP	この不完全な足場を使用しないでください
CN	不吃东西或喝酒	CN	不要阻挠	CN	不要走路或站在这里	CN	不要使用这个不完整的脚手架





PROHIBITION SIGNS (EN ISO 7010)

W026:

Do not use this device in a bathtub, shower or water-filled reservoir



W027 : Do not

Do not use this lift for people



W028:

Do not wear gloves



W029:

No photography



TH	ท ้ามใช้อุปกรณ์ขณะอาบน้ำ	TH	ห้ามใช ้ ลิฟท์นี้สำหรับโดยสาร	TH	ห้ามสวมกุงมือ	TH	ห้ามถ่ายภาพ
JP	バスタブ、シャワー、または水で満たされたリザーバーでこ のデバイスを使用しないでください	JP	このリフトを人に使用しないでください	JP	手袋を着用しないでください	JP	写真はありません
CN	请勿将本设备用于浴缸,淋浴或充水储水器	CN	不要使用这种电梯的人	CN	不要戴手套	CN	没有摄影

W030:

Do not tie knots in rope



W031:

Do not alter the state of the switch



W032:

Do not use for face grinding



W033:

Do not use for wet grinding



TH	ห้ามพูกปมเชือก	TH	ห้ ามสับสวิตม์	TH	ห้ามใช้เครื่องขัตพิว	TH	ท ้ามใช้เครื่องขัตเปียก
JP	ロープに結び目をつけないでください	JP	スイッチの状態を変更しないでください	JP	面研削には使用しないでください。	JP	湿式粉砕には使用しないでください。
CN	不要在绳索上打结	CN	不要改变开关的状态	CN	不要用于面磨	CN	不要用于湿磨

W034:

Do not use for wet grinding



W035:

Do not use with hand-held grinding machine



W036:

Do not wear metal -studded footwear



W037:

No children allowed



TH	ห้ามใช้เครื่องขัดเปียก	TH	ท้ามใช้เครื่องเจียรมือ	TH	ห้ามสวมรองเท้าปุ่มโล ห ะ	TH	ห้ามเด็กเข้า
JP	湿式粉砕には使用しないでください。	JP	ハンド研削盤には使用しないでください。	JP	金属製の靴を履かないでください	JP	子供はいません
CN	不要用于湿磨	CN	不要与手持式磨床一起使用	CN	不要穿金属钉鞋	CN	没有孩子允许





EMERGENCY AND FIRST AID SIGNS (EN ISO 7010)

W021:	
Genera prohibi sign	
TH	ป้ายบ
JP	方向矢
CN	方向箭
W021 :	
First ai	d



W022:

Direction arrow (90° increments), safe condition



W023:

Emergency exit (left)



W024:

Emergency exit (right)



		50.0 00.00.00.					
TH	ป้ายบอกทาง	TH	ป้ายบอกทาง	TH	ทางออกฉุกเฉิน (ซ้าย)	TH	ทางออกฉุกเฉิน (ขวา)
JP	方向矢印45° (90°単位)、安全な状態	JP	方向矢印(90°単位)、安全な状態	JP	非常口(左)	JP	非常口(右)
CN	方向箭头45° (90° 增量),安全条件	CN	方向箭头 (90°增量), 安全条件	CN	紧急出口(左)	CN	紧急出口(右)
				,			



W022: **Emergency** telephone



W023: Evacuation assembly point



W024:

Break to obtain access



TH	จุดปฐมพยาบาล	TH	โทรศัพท์ฉุกเฉิน	TH	จุดรวมพลสำหรับอพยพ	TH	ทุบเพื่อเปิด
JP	応急処置	JP	緊急電話	JP	避難集合点	JP	アクセスを得るために中断する
CN	急救	CN	紧急电话	CN	疏散集合点	CN	打破获得访问权限

W021: Doctor



W022: Automated external heart defibrillator



W023:

Eyewash station



W024:

Safety shower



TH	แพทย์	TH	เครื่องกระตุ้นทั่วใจ	TH	ล้างตา	TH	ฟักบัวเกระ
JP	医師	JP	自動化された外部心臓細動除去器	JP	眼鏡ステーション	JP	安全シャワー
CN	医生	CN	自动外部心脏除颤器	CN	洗眼台	CN	安全淋浴

W021:

Stretcher



W022: Child seat presence and

orientation dectection system (CPOD)



W023: Drinking water



W024:

Emergency window with escape ladder



	The second secon
JP	エスケープラダー付きの緊急時のウィンドウ
CN	带逃生梯的紧急窗口

W021:

Rescue window



W022: Turn anticlockwise to open



W023: Turn clockwise to open



W024:

Emergency stop button



TH	หน้าต่างหนีใฟ	TH	ห มุนทวนเข็มนาฬิกาเพื่อเปิด	TH	ห มุนตามเข็มนาฟิกาเพื่อเปิด	TH	ปุ่มท _{ี่} ยุดฉุกเฉิน
JP	レスキューウィンドウ	JP	反時計回りに回して開く	JP	時計回りに回して開く	JP	非常停止ボタン
CN	救援窗口	CN	逆时针转动打开	CN	顺时针旋转打开	CN	紧急停止按钮

W021:

TH

JΡ

CN

Door opens by pushing on the left-hand side



ประตูฉุกเฉินพลักมือซ้าย

通过推动左侧打开门

左手側を押すとドアが開きます

W022: Door opens by pushing on the right-

hand side



TH	ประตูฉุกเฉินพลักมือขวา
JP	右手側を押すとドアが開きます
CN	通过按压右侧打开门





FIRE FIGHTING EQUIPMENTS SIGNS

A045R: : Direction arrow 45°



A090R : Direction arrow 90°



F001 : Fire extinguisher



F002 : Fire hose reel



TH	ป้ายบอกทาง	TH	ป้ายบอ∩ทาง	TH	ถังตับเพลิง	TH	สายตับเพลิง
JP	方向矢印45°	JP	方向矢印90°	JP	消火器	JP	消防ホースリール
CN	方向箭头45°	CN	方向箭头90°	CN	灭火器	CN	消防软管卷盘

F003:

Fire ladder



F004 : Collection of fire-fighting equipment



F004B : Collection of fire-fighting equipment



F005 : Fire alarm call point



TH	บันไตเจ้าหน้าที่ตับเพลิง	TH	อุปกรณ์ตับเพลิง	TH	อุปกรณ์ตับเพลิง	TH	กริ่งแจ้งเหตุไฟใหม้
JP	火災のはしご	JP	消防設備の収集	JP	消防設備の収集	JP	火災報知器のコールポイント
CN	消防梯子	CN	消防设备的集合	CN	消防设备的集合	CN	火警呼叫点

F006:

Fire emergency telephone



TH	โทรศัพท์ฉุกเฉินสำหรับเหตุเพลิงใหม้
JP	火災の緊急電話
CN	消防应急电话



BI-DIRECTIONAL EMERGENCY AND FIRST AID SIGN

- Bi-directional signs provide excellent orientation in corridors, paths, passages or halls. Because of their design, they can be seen from a much wider angle.
- Offers 2 types of bi-directional signs: flag shape and V-shape.
- Mounted by using double sided adhesive tape or screws.
- Material: Polyvinyl Chloride

You have the option to request a personalized safety sign design featuring a pictogram selected from the EN ISO 7010 and TIS 635 range accompanied by text tailored to your preferences.





CC004:

JΡ

CN

These premises

สถานที่นี้อยู่ภายใต้การเฟ้าระวังโดยกล้องวงจรปิด

これらの建物はビデオ監視によって保護されています

这些场所受视频监控保护

are protected

by video

surveillance

CCTV SIGNS

CC001 : CCTV in ope	eration CCTV in operation	CC002 : Caution Guard dogs Cautio		
TH	พื้นที่นี้ติดตั้งกล้องวงจรปิด	TH	ระวังสุนัข	
JP	運用中のCCTV	JP	注意ガードドック	
CN	央视正在运作	CN	小心警卫犬	
are ur	ur CCTV These premises are under 24 hour CCTV	CC006 : Securir surveil in ope		
TH	สถานที่นี้อยู่ภายใต้การเฟ้าระวัง โดยกล้องวงจรปิดตลอด 24 ชั่วโมง	TH	สถานที่นี้อยู่ภายใต้การเฟ้าระวังโดยกล้องวงจรปิด	
TH JP	สถานที่มีอยู่ภายใต้การเฟ้าระจับ โดยกล้องวงจรปิดตลอด 24 ชั่วโมง これらの施設は24時間CCTV監視下にあります	TH JP	สภามที่น้อยู่ภายใต้การเพ้าระวังโดยกล้องวงจรปิด 運用中のセキュリティ監視	



Photoluminescent signs will illuminate important messages . These visual communications outshine others, ensuring vital information remains visible and accessible in any situation.

CC003:

CCTV

JΡ

CN

These premises

สถานที่นี้อยู่ภายใต้การเฟ้าระวังโดยกล้องวงจรปิด

これらの建物はCCTV監視下にあります

这些房屋在闭路电视监控下

are under

surveillance

In any emergency, a photoluminescent safety message distinguishes itself from less critical information. International and national standards recognize the importance of photoluminescent signs. ISO 16069 outlines principles for visual components in Safety Way Guidance Systems, while German DIN 67510 emphasizes photoluminescent properties. Our products adhere to the most stringent European standards, equivalent to class C products.











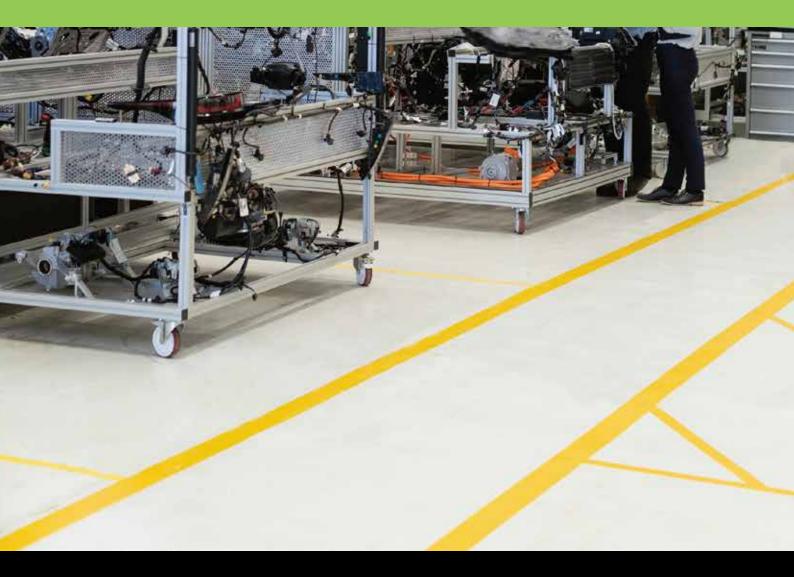
TRAFFIC SOLUTION

BRIGHT & LUME

Anti-Slip Tape Luminative Traffic Equipments







Elevate workplace safety worldwide with our luminous tape and film. Introducing our premium luminous tape and film engineered to meet international standards, including JIS (Japanese Industrial Standard), DIN (Deutsches Institut für Normung), and TIS (Thai Industrial Standard).

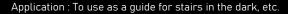
Designed with quality and reliability in mind, our products provide unparalleled brightness to increase visibility and safety in industrial work areas, hospitals, or any buildings that require navigational lighting. They do not rely on electricity.

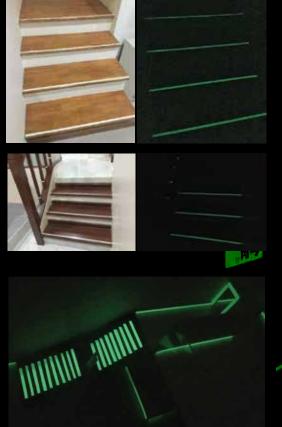




GLOW IN THE DARK SOLUTIONS

OUTDOOR & OFFSHORE GRADE





Application: Glow in the dark safety Signages, etc.



Appendix I



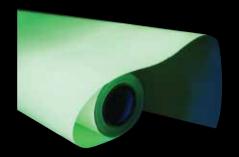




LUMINOUS TAPE / SHEET

Width 12 / 25 / 50 / 122 mm. MOQ: 1 meter.

- for safety in darkness in case of emergency.
- Long-lasting glow according to world standards.
- Can be used either indoor or outdoor.
- Neither electricity nor battery required.







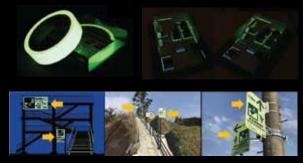
According to DIN 67510 Standard

Product	Brightness after	turned off the ligh				
Class	2 Min	10 Min	30 Min	60 Min	Normal	In the Dark
Super Glow	2960	660	210	94		
DIN 67510-Class E (ค่ามาตรฐาน)	2200	520	170	70		
High Glow*	1406	292	91	40		
DIN 67510-Class D (ค่ามาตรฐาน)	1100	260	85	35		
Standard Glow**	986	226	67	29		
DIN 67510-Class C	690	140	45	20		

Complied to standard

Product Class		DIN		
Super Glow	JIS Z 9107-Class JD	DIN 67510-Class E		
High Glow	JIS Z 9107-Class JC	DIN 67510-Class D	ISO 3864-4	
Standard Glow	JIS Z 9107-Class JB	DIN 67510-Class C		

DIN 67510-4 : 2008-2	Minimum luminance (mcd/m2) after decay time of					
Sub-classification	2 min	10 min	30 min	60 min		
А	108	23	7	3		
В	210	50	15	7		
С	690	140	45	20		
D	1100	260	85	35		
Е	2200	520	170	70		



 $Note: 3\ mcd/m^3\ is\ the\ lowest\ brightness\ that\ humans\ can\ see\ in\ complete\ darkness\ according\ to\ JIS\ \ standards.$





PRISM GLOW (HIGH LUMINANCE)

Width 122 mm. MOQ: 1 meter.

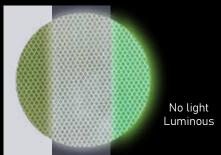
Dual Function Film Reflective & Luminous (In single sheet)

• for safety in darkness in case of emergency.

- Long-lasting glow according to world standards.
- Can be used either indoor or outdoor.
- Neither electricity nor battery required.

Reflective color: White Luminousent Color: Green

Normal light, Normal daytime



Shining light in the dark Reflect light

√ JIS Z 9107







Standard Tested		Minimum luminance (mcd/m2) after decay time of				
		2 min	10 min	20 min	30 min	60 min
JIS Z 9107 Classification : JC	Tested result	1,024	278	149	100	48
	Standard	880	210	100	62	30

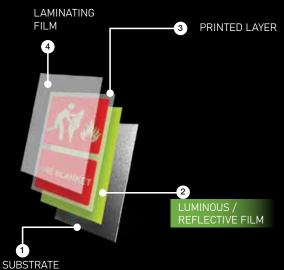






Application

Construction layer of safety signages



Luminance Quality According, JIS 79117:2011

Reflected light	Reflectance value according to the angle of incident light** (place the prism horizontally / vertically)			
measuring angle	5 Degree (cd/lxm²)	30 Degree (cd/lxm²)		
12 (0.2°)	380 / 407	208 / 249		
20'(0.33°)	256 / 267	148 / 167		
30'(0.5°)	286 / 286	154 / 163		
1.0°	54 / 61	43 / 39		











ANTI-SLIP TAPE

Heavily embossed anti-slip rubber coated PVC that has been engineered with an aggressive adhesive system to adhere to a wide variety of surfaces.

Meet the high quality standard

- OSHA
- ADA
- NFSI High Traction.





Designed for indoor and outdoor non-skid applications that require long- term anchorage to a wide variety of surfaces.



Anti-slip safety tape for high location.



Anti-slip tape for stair.





Floor Marker Tape. Anti-slip tape for stair. Appendix II





CURB-STUD

Glow and reflective curb stud Ultimate luminance

Meet ISO 22578 Class II Outdoor Standard

- Photoluminesent + Retroreflection
- Eazy Installation and Costless

The special feature is "waterproof" so it can be used outdoor, weighs break point 1.5 tons. It brights in the dark green. It can be lighted in dark without electricity.

Model: NGMRS-1500

Good for safety application.

✓ ISO 22578

√ JIS Z 9097 TYPE II Outdoor standard

√ JIS Z 9107



Class II Outdoor standard



Installation: Epoxy glue / Screws Glow Color: Yellow - Green

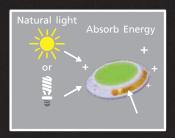
Application

Roadside | Walkside | Parkways | Cycle paths | Evacuation routes

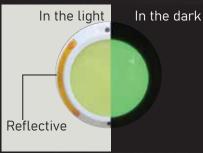














Usage precaution







ANTI-SLIP GRAPHIC FLOOR

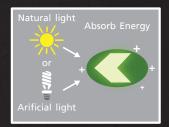
Dia 9 cm

Installation : Epoxy glue Glow Color : Yellow - Green

 ✓ DIN 67510
 A B C D
 E

 ✓ ISO 17398
 A B C D E

 ✓ JIS Z 9107
 JA JB JC JD

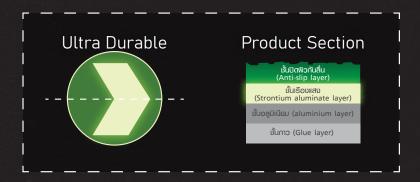






High luminance glow in the dark

Create a customized sign for your space using our reflective and standard marker floor material, boasting excellent anti- slip features and easy adhesive application.



Anti-Slip Custom Sign







After fully Charged, the Anti-slip Graphic Floor can glow more then **12 Hours**.

Usage precaution

- \cdot Self illuminating in the dark after absorbed light (rechargeable).
- If some part of product is shaded, that part may be not as glow as other.
- The product cannot glow without prior light absorption.
 Do not put the product in environment that has no light at all time.
- The product can be used outdoor but do not use in submersible condition.







Create a clear and different visibility of the vehicle than before.

To ensure safety on the road

Compliance with regulations and guidelines, 3M offers local technical and regulatory support, helping you to comply with regulations and guidelines set out in Thailand roadway legislation, whilst providing guidance for correct application.





Studies and field tests conducted over a 10 year period show that well marked vehicles are 30 times less likely to be involved in road traffic accidents, compared with unmarked ones.²

Retro-reflective conspicuity tapes for vehicles have become essential tools in increasing the visibility of vehicles and reducing roadway casualties. The 3M range of vehicle conspicuity tapes using allows vehicles to be seen up to nine seconds earlier than unmarked vehicles, allowing for considerably longer reaction times. In addition, they are highly durable, easy to apply, and meet or exceed regulations and guidelines set out in UK roadway legislation.

DESCRIPTION

Reflective strip product group Using high-quality $3M^{\text{TM}}$ microprism technology, it is designed to increase visibility to the sides and rear of vehicles. These reflective tapes and strips provide bright, clear-reflections at a wide angle. Almost 90 degrees from the perpendicular This ensures that your vehicle remains visible.

Can be seen clearly during the day, at night and in bad weather. The properties of our reflective tapes and stripes exceed NHTSA and ECE104 requirements and are DOT certified to ensure compliance with industry standards.







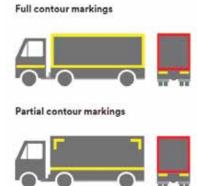


40 percent of collisions occur in the hours of darkness according to research by the Department for Transport, road casualty statistics show that 40 percent of collisions occur in the hours of darkness. Retro-reflective ECE104 vehicle conspicuity tapes have become vital tools in increasing the visibility of larger vehicles on the road at night and in poor weather conditions.

The 3M[™] range of ECE104 Approved Tapes clearly outline the rear, sides and front of the vehicle. A marked HGV may be seen up to nine seconds earlier than an unmarked one, allowing for considerably longer reaction times.

ECE104 RECOMMENDED COLOURS

Position on vehicle	Colours
Front	Yellow
Sides	Yellow or white
Rear	Red or yellow



Contour markings should cover at least 80 per cent of the total length and width of the vehicle or trailer should be as close as practicable to the edges. There are two contour options available: full contour markings, or partial contour markings, the latter being the minimum requirement.



3M™ STAMARK™ HIGH PERFORMANCE ALL WEATHER TAPE





3M™ Stamark™ High Performance All Weather Tape Series 380AW ("Tape") is a durable pavement marking tape that is highly retroreflective under both wet and dry conditions. The Tape utilizes specially designed optics to provide wet and dry performance. The Tape can be used as an inlay marking on new asphalt or as an overlay marking on most asphalt and concrete pavement surfaces in good condition.





SPECIFICATION

Properties for Stamark				
Color	- White and yellow according to standard traffic line colors.			
Material	 The structure is made from a mixture of colorants. High quality polymer chemical material composition There are reflective glass beads inside the tape. Coated with polyurethane for strength and durability 			
	- Microcrystalline ceramic beads			
Plexiglass bead type	 There is a clear color for the white reflective traffic lines and there is yellow for the yellow reflective traffic lines. So that the traffic lines can be seen in the same color both during the day and at night. 			
Thickness	- About 1.6mm			
Surface condition	- Asphalt or Concrete			
Reflected Luminance At the angle 1.05°/ 88.76°	- White color = 500 millicandela / square meter / lux- Yellow color = 300 millicandela / square meter / lux			
Installation	- Self-adhesive tape. Can be attached directly to the road surface.			
Installation time	- Easy, Fast, no need to wait, traffic can be opened immediately.			
Service life	- About 2-4 years (It may vary from road factors, vehicles, and driver behaviors)			











SAFETY

SECURITY FILM

3M™ULTRA S600

3M[™] Safety film is made from high grade polyester. With the best and patented technology from 3M, which provides features that support safety through safety testing at impact strength from 100-600 foot-pounds according to international standards ANSI Z97.1 (American National Standards Institute) and CPSC: Cfr16, Part 1201 (the Consumer Products Safety Commission). Therefore, glass equipped with 3M[™] safety film can effectively absorb shock and prevent danger from shattered glass fragments. It will help to hold the broken pieces of glass, so they don't fall and can be blown out of the window.



Bomb Blast and Explosion Protection

- Protects from flying glass fragments. due to the compression of the explosion This is one of the causes of injury or death from explosions.



Windstorm and Debris Protection

 Reduces damage from water and landslides from storms.

Help protect residents
 and various properties
 so that they can continue.



Safety Glazing and Human Impact

- Improve the safety efficiency of the installedglass.

 Helps protect residents from broken glass that may be caused
 by actions by individuals.



Break and Entry

- Helps prevent and delay intrusion by people with bad intentions.

- Help protect residents property from thieves.



Seismic and Spontaneous Glass Breakage

 Help to hold the glass when it cracks or falls from the window.
 Help to prevent and reduce injury to persons or damage that may occured.



DESCRIPTION

 $3M^{\text{M}}$ Safety Film Ultra S600 is designed to use on the inside surface of windows. This film has a unique multilayer construction based on nanotechnologies. Ultra Safety Films are 40 times more resistant against tearing than ordinary safety films of the same thickness. Therefore the resistance of glass / film to penetration and failure is significantly increased.

3M[™] Safety Films provide an effective protection from injuries or damaged to items caused the fragments of broken glass. In case of glass breakage the fragments are hold due to the system of the adhesive.

FEATURES

(on 6 mm clear glass)

Total solar energy reduction: 21%

G-value: 0.79

Reduction of Glare: 2 %

Reduction of UV rays : 98 %

STRUCTURE OF THE FILM

Thickness : 0,150 mm / 150 μ

Colour: Clear

Material of the film : Polyester

Adhesive: Special Acrylic

Top coating: Scratch resistant hard coat

INSTALLATION

3M Window films are installed using water and a soap solution. Full adhesion is reached after approximately 20 days at 18°C

(in dry conditions).

CLEANING

3M Window films may be cleaned 30 days after installation using ordinary window cleaning agents and avoiding the use of abrasive particles. Do not use rough sponges, cloths or brushes. Synthetic sponges, soft wipes or rubber squeegee cleaners are recommended. Do not clean 3M films dry.

SPECIFICATION

GLASS TYPE	FILM TYPE	SC	VLR%	VLT %	EMISSIVITY	U-VALUE	G-VALU	TSER
SINGLE PANE								
Clear	No Film	0.94	8%	88%	0.84	1.06	0.82	18%
	Ultra S600	0.90	10%	84%	0.89	1.10	0.79	21%
Tinted	No Film	0.69	5%	50%	0.84	1.06	0.60	40%
	Ultra S600	0.68	6%	47%	0.89	1.10	0.60	40%
DOUPLE PANE								
Clear	No Film	0.81	14%	80%	0.84	0.50	0.70	30%
	Ultra S600	0.79	18%	73%	0.89	0.50	0.69	31%
Tinted	No Film	0.55	8%	45%	0.84	0.50	0.48	52%
	Ultra S600	0.55	8%	41%	0.89	0.50	0.48	52%















Choosing the right film type for adhering to a particular surface is crucial for the film's longevity. Opting for an unsuitable film can significantly diminish its lifespan and potentially lead to issues.

Hence, we offer a diverse range of high-quality film tailored to different purposes, ensuring you find the perfect match for your specific needs.





WRAP SOLUTIONS MEDIA FORMAT



SPECIFIC PART CARGO CONTAINER





Transform your cargo container into a moving billboard with our dynamic car wrap. with our high-quality sticker integrates onto your container, turning it into a powerful marketing tool.

Whether you're transporting goods or parked at a bustling depot, captivate audiences and elevate brand visibility like never before. Take your advertising to new horizons

FULL WRAP

Make a statement on the road with our stunning full wrap car advertising. Turning your vehicle into a powerful mobile billboard. Grabbing attention and leaving a lasting impression wherever you go. Elevate your marketing game and stand out from the crowd with our full wrap solution.





WRAP SOLUTIONS MEDIA FORMAT









ELECTRO-CUT APPLICATION

Precision electro - cut application, our vibrant design will electrify your vehicle, showcasing your brand or your massages in style.

Stand out from the crowd and make a lasting impression wherever you go.









FILM TYPE

We offer 4 types of wrap film, according to service condition and UV/Light exposion. in the conduction of light and its use

OPAQUE FILM

Most of the time, the adhesive is an opaque color, such as gray. Light penetration is low, caused of bright and clear printed ink color. Common used for general applications such as cars and buildings.



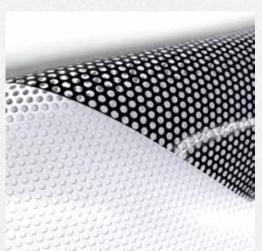


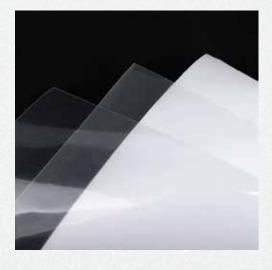
TRANSLUCENT FILM

The level of light penetration through the film remains consistently high. This type of film is widely utilized in backlighting applications or for electrical cabinets.

TRANSPARENT FILM

The visibility of objects through the film relies on the level of turbidity in both the film and adhesive. This type of film is commonly employed in glass installation or as a laminating film.





SEE THROUGH FILM

Light can permeate through the openings in the film, often found in applications such as vehicle or building windows where visibility to the outside is desired.





ADHESIVE TYPE

REMOVABLE ADHESIVE

Used for short- and medium-term installations. Leaves no more than 30% glue residue when peeled off. (Does not damage the surface of the material)



PERMARNANT ADHESIVE

Used for long-term installation or work that requires excellent adhesion. Leaves adhesive residue when peeled off. (In some cases, it may damage the surface of the material)







UV EFFECT

Issues related to UV light impacting film are categorized into three distinct types as outlined below

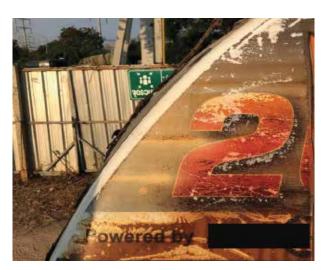
EFFECT TO WHITE FILM

Influence of UV light on the white film can fluctuate. Depending on the type of film and its chemical composition, exposure to UV light generally can cause white film to deteriorate and discolor over time. This may results of yellowish or browish to white part of the color. Sometimes burns may occur. This affects both appearance and functionality.



EFFECT TO CLEAR FILM

UV light can have detrimental effects on clear film, including yellowing, brittleness, degradation, and loss of clarity. Over time, exposure to UV radiation can cause clear film to develop a yellowish tint, become brittle and prone to cracking, degrade molecularly, and lose its transparency, appearing cloudy or hazy instead.



EFFECT TO INK

UV (ultraviolet) light has significant effects on ink printing, including rapid curing, color fading, ink degradation, and substrate interaction. UV curing is a common technique where UV light dries and cures the ink quickly, resulting in a durable finish. However, prolonged UV exposure can lead to color fading as UV radiation breaks down ink pigments' chemical bonds. Ink degradation may occur over time due to UV exposure, affecting properties like adhesion and flexibility and diminishing print quality.







FILM TECHNOLOGY

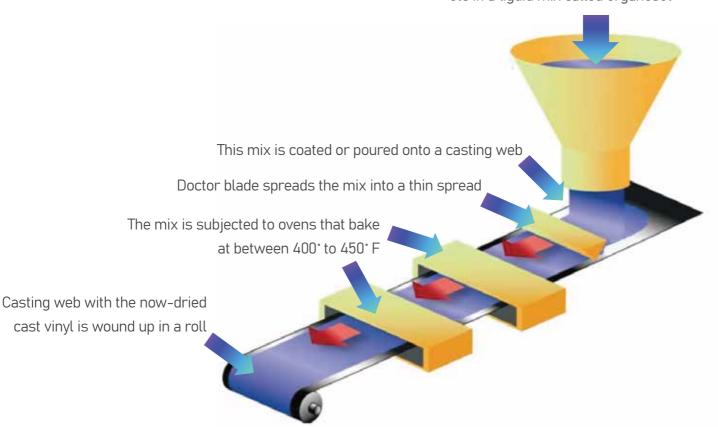
CASTED FILM

Casting film refers to a manufacturing process used to produce thin, flexible plastic films. In this process, molten plastic is poured onto a polished, rotating drum or onto a flat surface, where it spreads out and cools rapidly to form a thin, continuous film. The resulting film can vary in thickness and properties depending on the specific requirements of the application. Casting film technology is commonly used in various industries for packaging, lamination, and other applications requiring flexible and durable plastic films.

Characteristics

- Only 50 microns thick
- low shrinkage
- Durable and has a long service life.
- Highly flexible Can be installed on any surface Both the surface is curved and has a nut head.
- No chalk powder forms on the surface.
- Resistant to many chemicals

PVC resins, plasticizers, solvents, flame retardants etc in a liguid mix called organosol







FILM TECHNOLOGY

CALENDERED FILM

Calendered film refers to a type of film that is produced through a calendering process. Calendering is a manufacturing method in which a material, often plastic, is passed between heated rollers to create a thin, flat sheet with uniform thickness and smooth surfaces.

During the calendering process, the material is typically heated and compressed between the rollers to achieve the desired thickness and surface finish. The rollers may have different configurations and textures to impart specific properties to the film, such as glossiness or texture.

Calendered films are commonly used in a variety of applications, including packaging, printing, laminating, and labeling. They can be made from different types of plastics, such as polyethylene, polypropylene, or PVC, and they come in various thicknesses and finishes to meet specific requirements.

Characteristics

- Thickness 75-100 microns
- High shrinkage
- Has a short to medium lifespan
- Can only be installed on smooth, slightly curved surfaces.
- Resistant to some chemicals

Solid paticles are mixted, heated and kneaded into a moltan state. Film is pulled and stretched into uniformed thicness

Finishing rolls determine the appearance of the rolls

Rolls are subsequently cooled as they pass through the cooling cylinders





FILM THICKNESS

Selecting a film whose thickness is not appropriate for the surface. It may cause problems with installation, causing damage to the work.

EFFECT TO INSTALL

The thickness of the film used does not match the type of installation. May cause damage.

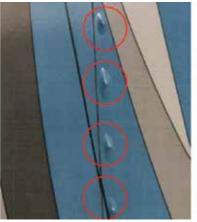
FILM DOES NOT ADHERE TO THE SURFACE

When the film thickness exceeds the appropriate level, It can hinder the film's ability to adhere effectively to the surface of the material, resulting in poor bonding and potential detachment.

FILM BOUNCES OFF THE SURFACE

A film that is excessively thick may exhibit a bouncing or recoiling effect upon contact with the surface, making it difficult for the film to adhere adequately.









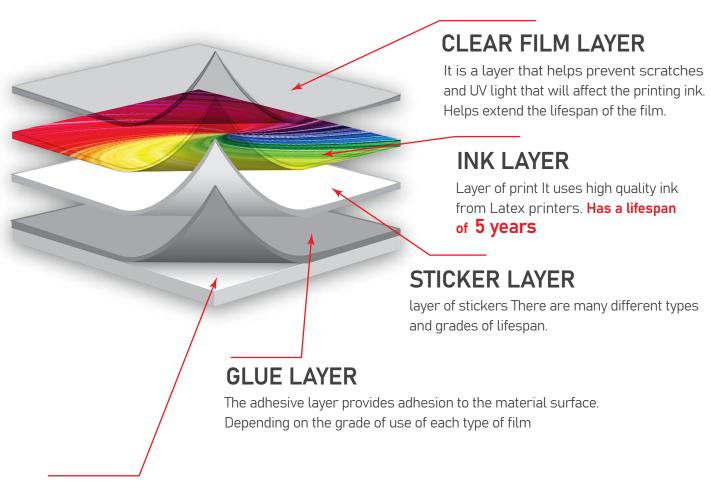


FILM STRUCTURE

The structure of a film can vary widely depending on its intended use, manufacturing process, and desired properties. For example, a multi-layered film designed for packaging purposes may have distinct layers with specific barrier properties to protect the contents from moisture, oxygen, or light. On the other hand, a thin film used for decorative purposes may have a simpler structure with a single layer and a glossy or matte finish.

Film structure plays a crucial role in determining the film's mechanical strength, flexibility, transparency, adhesion, and resistance to environmental factors such as heat, humidity, and UV radiation. Understanding the film structure is essential for optimizing its performance and ensuring it meets the requirements of its intended application.

In general, the film structure consists of



BACKING PAPER LAYER

To protect the adhesive layer before actual installation, to make the adhesive layer Undamaged and in perfect condition.





FILM FUNCTION

We have selected various types of film in various grades for use. To be suitable for use in various types and with maximum efficiency Each grade of use will have different properties and functions. To allow customers to choose and use appropriately

Service Life	B 1 4 E	Luncination Film	Warranty	Warranty Scope	
(Years)	Print Film	Lumination Film	(Years)	Film	lnk
1-2	3M Scothcal IJ16-10	-	1	✓	-
2-3	3M Scothcal IJ16-10	3M Scothcal 4156	1	✓	✓
3	POLI-PRINT 830	POLI-PRINT 700 Gloss	2	✓	✓
4-5	3M Scothcal IJ8624	3M Scothcal IJ40-114/8509	3	✓	✓
4-5	3M Envision 48/48C	3M Envision 8048G	3	✓	✓
6-7	3M Scothcal IJ180mc-10	3M Scothcal 8518	5	✓	✓
6-7	3M Scothcal IJ680cr-10	3M Scothcal I3619	4	✓	✓
6-7	Lumigrow High Grow	Lumigrow 3619	3	✓	✓
1-2	3M Scothcal IJ1229	-	1	✓	-
3	3M Scothcal SC30/S32	-	-	-	-
5	3M Scothcal ISC50	-	-	-	-



CONTACT US:

Aires Company Limited

14 Soi Krungthep Kritha 37 Yaek 1, Kwang Thapchang, Khet Saphan Sung, Bangkok,

Thailand 10250

Office : +66 (0) 2 077 7869

LINE : @arccorps

: +66 (0) 65 441 5452 / +66 (0) 92 618 2666 Mobile

: sales@aires.co.th Email

Website : www.aires.co.th | www.arccorps.com







